TM	Title:	W0931 Product Specification			
synerzine	Document #:	02-1006	Rev #:	006	
	Status:	ACTIVE	Date Issued:	02/05/2021	

## **Product Identifiers**

Product Name:	ISOMENTHONE, D,L-
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Synerzine Item #	W0931		CAS#	491-07-6		FEMA#	3460
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## **Material Properties**

Molecular Formula	C10H18O	]	Flash Point (°F, CC)	185
Molecular Weight	154.25		Boiling Point	210°C
Shelf Life (days)	730		Physical State	Liquid

Solubility	Insoluble in water, soluble in alcohols.
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.
T Handing Precallions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.

## **Specified Critical Limits**

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Colorless
Odor	Organoleptic Analysis	None	Peppermint	
Chemical Purity	Gas Chromatography	% Isomeric Sum	96.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	0.895	0.911
Refractive Index	Refractometric Analysis	nD20	1.448	1.458

## Notes

Sum of isomers (isomer 1: 85-100%, isomer 2: 0-15%)

This specification was generated electronically, and is therefore unsigned.

**Synerzine** 

**Quality Control Dept.** Date Printed: 6/26/2021